

2,5-Di-*t*-butyl-4-fluorophenol

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Abstract

Treatment of 4-fluorophenol with excess *t*-butyl chloride and aluminum chloride results in the formation of 2,5-di-*t*-butyl-4-fluorophenol.

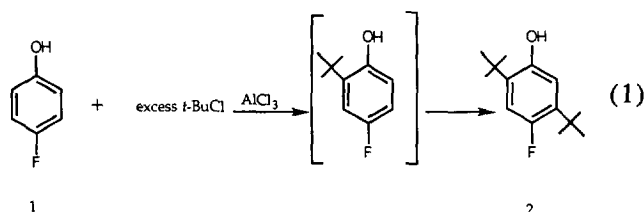
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1. Introduction

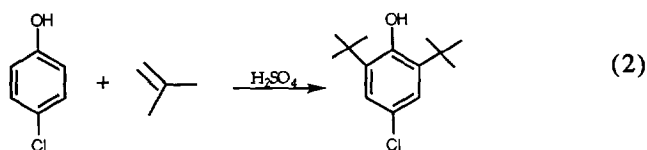
2,6-Di-*t*-butyl-4-substituted phenols are usually prepared by the Lewis acid-catalyzed butylation of the parent phenol [1]. These hindered phenols have been widely used as anti-oxidants [1]. We sought a synthesis of 2,6-di-*t*-butyl-4-fluorophenol that did not employ the use of the expensive reagent, xenon difluoride [2].

2. Results and discussion

Thus, we treated 4-fluorophenol with excess *t*-butyl chloride in the presence of aluminum chloride. The compound that resulted was 2,5-di-*t*-butyl-4-fluorophenol, as shown in Eq. (1). No mono-*t*-butylated compound was observed.



The formation of 2,6-di-*t*-butyl-4-chlorophenol occurs when *p*-chlorophenol is *t*-butylated [3], as shown in Eq. (2). The steric bulk of the 4-chlorine substituent does not allow substitution in the 5-position.



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The reaction of 4-methoxyphenol with *t*-butylating reagents is sensitive to the reaction conditions [4]. Both the 2,6-di-*t*-butyl and the 2,5-di-*t*-butyl compounds are formed. Although the methoxy group is not as strong a donor as the hydroxy group, the influence of the *t*-butyl in 2-*t*-butyl-4-methoxyphenol, the reaction intermediate, is sufficient to direct the second *t*-butyl to the 5-position.

In nitration reactions, the fluorine substituent is deactivating compared with hydrogen, but activating compared with chlorine [5]. In the chlorophenol, the alkylation is directed by the –OH group, but in the fluorophenol, the fluorine in the intermediate 2-*t*-butyl-4-fluorophenol directs the entering group exclusively to the 5-position. The fluorine 2p orbital can overlap with the aromatic carbon better than the 3p orbital in the chloro compound. The π -donor effect of fluorine, the small size of fluorine and the 2-*t*-butyl directing effect all combine to give rise solely to 2,5-di-*t*-butyl-4-fluorophenol.

3. Experimental details

^1H NMR spectra were obtained at 300.075 MHz on a Varian Gemini 300 NMR spectrometer; chemical shifts are reported in ppm downfield from tetramethylsilane, using the peak for CDCl_3 (δ 7.26 ppm) as a reference. ^{19}F NMR spectra were obtained at 282.33 MHz on a Varian Gemini 300 NMR spectrometer; chemical shifts are reported in ppm downfield from internal CFC_3 (δ 0 ppm) as a reference. High-resolution mass spectra were obtained on a JEOL HX110HF mass spectrometer using electron impact ionization. ^{13}C NMR spectra were obtained at 75.43 MHz on a GE-300 NMR spectrometer. IR spectra were obtained on a Perkin-Elmer 1430 Ratio Recording Infrared Spectrometer.

3.1. Preparation of 2,5-di-*t*-butyl-4-fluorophenol

To a mixture of 4-fluorophenol (8.852 g, 79.0 mmol) and aluminum chloride (4.502 g, 33.76 mmol) was added *t*-butyl chloride (23.45 g, 253.3 mmol). This reaction mixture was stirred for 24 h, after which it was placed into ice water (200 ml) and extracted with benzene (150 ml, 3 × 50 ml). The benzene solution was washed with 10% NaOH (150 ml), dried with magnesium sulfate and evaporated in vacuo to leave a blue residue (1.80 g, 10.2% crude yield). Sublimation of the blue residue resulted in colorless crystals, m.p. 92–93 °C. IR: 3590 cm⁻¹. ¹H NMR (300 MHz) δ: 6.90 (d, *J* = 15.6 Hz, 1H); 6.57 (d, *J* = 8.1 Hz, 1H); 4.92 (s, 1H); 1.39 (s, 9H); 1.34 (s, 9H) ppm. ¹⁹F NMR (282 MHz) δ: 120.92 (dd, ³*J* = 15 Hz, ⁴*J* = 8 Hz) ppm. ¹³C NMR (75 MHz) δ: 29.4, 29.8, 33.7, 34.2, 114.8, 115.2, 134.8, 135.0, 149.4, 155.8 ppm. HRMS: calc. for C₁₄H₂₁FO, 224.1576. Found, 224.1572.

Acknowledgments

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